



# Practical Tools for Continuous Improvement, Vol. 1: Statistical Tools

PQ Systems, Jacqueline D. Graham, Michael J. Cleary

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Continuous improvement will increase profits through improved productivity, increased efficiency, and reduced costs. To be effective, continuous improvement requires a toolbox of planning, problem solving, and statistical tools. This easy-to-use book provides such a toolbox. It contains the tools that make continuous improvement a reality. The tools are explained in clear, concise language with step-by-step instructions for use; they have a proven track record for achieving successful continuous improvement.

Volume 1 Statistical tools

#### Part 1: Practical tools for data collection

This part covers the tools for data collection, including how to collect data, how much to collect, and how frequently to collect it. The tools shown in this part are operational definitions, sampling, and check sheets.

#### Part 2: Practical tools for data analysis

This part takes the data from Part 1, and analyzes and interprets it so the areas to improve become apparent. It shows the origin of the problem, and sheds light on the issues. The tools in this part are run charts, control charts, histograms, capability analysis, scatter diagrams, and Pareto diagrams.



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